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# **STARSILON Transdermal Patch**

Based on public information

# **Developer(s)**

Starton Therapeutics, Inc.

Originator

https://www.startontx.com

**United States** 



Starton Therapeutics, a clinical-stage biotechnology enterprise established in 2017, is dedicated to advancing cancer treatment paradigms. The company's core focus is the development of innovative continuous delivery systems to augment existing cancer therapies. This technological approach aims to provide uninterrupted therapeutic exposure for patients with cancer.

# Sponsor(s)

No sponsor indicated

# **Partnerships**





Haisco Pharmaceuticals, Inc.

https://en.haisco.com

Healthwell Acquisition Corp.

https://healthwellspac.com/

# **Technology information**

# Type of technology

Polymer-based particles, Transdermal patch

### **Administration route**

Subcutaneous, Transdermal

# **Development state and regulatory approval**

**Active Pharmaceutical Ingredient (API)** 

Olanzapine

**Development Stage** 

Phase II

### **Regulatory Approval**

US Food and Drug Administration (FDA) has cleared an investigational new drug (IND) application for STAR-OLZ in Chemotherapy in 2022.

The STARSILON long-acting transdermal patch is a self-administered dosage form that disperses the drug locally in a controlled fashion. This transdermal patch has the potential to modulate pharmacokinetic parameters, including reduced area under the curve (AUC), peak concentration (Cmax), and overall drug exposure. This approach presents opportunities for enhanced therapeutic efficacy and tolerability, as well as the exploration of novel indications or superior outcomes within established treatment areas.

# **Technology highlight**

 Self-administered transdermal formulation and injectable options that provide controlled drug release for at least five days
Potential to have a lower incidence of dose-limiting side effects
Elimination of subtherapeutic drug levels due to short halflife APIs

# **Technology main components**

• Pressure Sensitive Adhesive (Eg: Styrene - Butadiene - Styrene) • Solubilization Agent / Crystallization Inhibitor (Eg: uncrosslinked polyvinylpyrrolidone ( PVP )) • Thickener (Eg: cassia tora , collagen , gelatin , gellum gum , guar gum , pectin , potassium , or sodium carageenan , tragacanth , xantham , gum copal, chitosan , resin semisynthetic polymers and its derivatives: methylcellulose , ethyl cellulose , carboxymethyl cellulose , hydroxylpropyl cellulose (Klucel HF)) • Skin Permeation Enhancer (Eg: oleic acid , oleyl alcohol ) • Skin Modifiers (Eg: butylated hydroxytoluene; butylated hydroxyanisole) • Polar Aprotic Solvent (Eg: n - methyl - 2 - pyrrolidone (NMP)) • Backing layer (Eg: Scotchpak® 1012) • Release Liner (Eg: Bio - Release® liner) • Penetration enhancers

### Information on the raw materials sourcing, availability and anticipated price

Raw materials for formulation include polyvinylpyrrolidone (PVP) sourced from BASF Pharma, hydroxypropyl cellulose (Klucel HF) from Ashland, carbomer (Carbopol) from Lubrizol Corporation, colloidal silicon dioxide (AEROSIL) and acrylic polymers (Eudragit) from Evonik Corporation, and polyoxyethylene glycol ether (Brij) from B.J. Bridge. The projected cost of the final product remains undisclosed at this time.

# **Delivery device(s)**

# APIs compatibility profile

### **API** desired features

Water-soluble molecules

Water-insoluble molecules

### Small molecules

Immunomodulatory agents such as thalodomide, lenalidomide, pomalidomide, iberdomide in combination with dexamethasone, Dronabinol, apremilast analogs, apremilast derivatives, apremilast metabolites, and combinations thereof are targeted for this dosage form.

### Additional solubility data

Not provided

# Additional stability data

Not provided

API loading: Maximum drug quantity to be loaded

Not provided

#### **API co-administration**

2 different APIs: Not provided

# LogP

# Scale-up and manufacturing prospects

### **Scale-up prospects**

Not provided

### Tentative equipment list for manufacturing

Mixing Apparatus
Laminating Machine
Drying oven
Die-Cutting Machine
Solvent Evaporation System

### Manufacturing

ISO Class 7 or 8 with HEPA filters. Manufacturing process includes: • Hot melt extrusion process • Pretreatment Composition • Blend Preparation • Coating

### Specific analytical instrument required for characterization of formulation

HPLC • Gas Chromatographly (GC) • Differential Scanning Calorimetry (DSC) •
Fourier-Transform Infrared Spectroscopy (FTIR) • UV-Visible Spectroscopy • Scanning
Electron Microscopy • Tensile Testing Equipment

# **Clinical trials**

### STAR LLD MM 023

#### **Identifier**

NCT06087653

#### Link

https://clinicaltrials.gov/study/NCT06087653

#### **Phase**

Phase I/II

#### **Status**

Recruiting

### **Sponsor**

Starton Therapeutics, Inc

#### More details

Primary Objective • Assess the safety and tolerability of low-dose lenalidomide administered by continuous subcutaneous (SC) infusion (STAR-LLD) in combination with dexamethasone and a proteasome inhibitor (PI). Secondary Objectives \* To assess the immunologic activity of natural killer (NK) cells and T cells for innate and humoral immunity. \* To establish the pharmacokinetic (PK) profile of STAR-LLD at a defined infusion rate targeting steady-state blood concentrations. \* To determine pharmacodynamic (PD) changes with STAR-LLD in a panel of biomarkers associated with clinical response to lenalidomide. \* Evaluate changes in efficacy indicators including objective response rate (ORR), progression-free survival (PFS), and duration

of response (DOR).

# **Purpose**

Safety, Efficacy, and Pharmacokinetics of Continuous Subcutaneous Lenalidomide in Multiple Myeloma (MM)

#### **Interventions**

#### Intervention 1

Lenalidomide + Dexamethasone + Bortezomib

### **Countries**

United States of America

#### Sites / Institutions

Not provided

### **Trials dates**

### **Anticipated Start Date**

Not provided

#### **Actual Start Date**

2023-10-02

### **Anticipated Date of Last Follow-up**

2023-10-11

### **Estimated Primary Completion Date**

2024-07-01

### **Estimated Completion Date**

2024-09-01

### **Actual Primary Completion Date**

#### **Actual Completion Date**

Not provided

### Studied populations

#### **Age Cohort**

- Adults
- Older Adults

#### **Genders**

All

### **Accepts pregnant individuals**

Unspecified

### **Accepts lactating individuals**

Unspecified

#### Accepts healthy individuals

No

### Comments about the studied populations

Inclusion Criteria: 1. Male or female  $\geq 18$  years at the time of informed consent. 2. Autologous stem cell transplant (ASCT) ineligible. 3. SARS -CoV2 virus (COVID)-19 negative. 4. A prior diagnosis of MM as defined by International Myeloma Working Group (IMWG) criteria (Appendix 7). 5. Documented measurable disease following first line therapy defined as: \* Serum monoclonal protein  $\geq 1.0$  g/dL by protein electrophoresis. \*  $\geq 200$  mg/24 hours of monoclonal protein in the urine on 24-hour electrophoresis. \* Serum free light chain (SFLC)  $\geq 10$  mg/dL AND abnormal serum kappa to lambda free light chain (FLC) ratio. 6. Intended to be treated in 2nd line or greater with lenalidomide, dexamethasone, and a Pl.

#### **Health status**

# Study type Interventional (clinical trial) **Enrollment**

6

Allocation

Not provided

Intervention model

Single group assignment

Intervention model description

Not provided

**Masking** 

Open label

**Masking description** 

Not provided

Frequency of administration

Weekly

Studied LA-formulation(s)

Non-Implantable Device

Other(s): "Transdermal Patch"

Studied route(s) of administration

Subcutaneous

Transdermal

# Use case

Treatment

# **Key resources**

# **Excipients**

# Proprietary excipients used

No proprietary excipient used

Novel excipients or existing excipients at a concentration above Inactive Ingredients Database (IID) for the specified route of administration

No novel excipient or existing excipient used

### Residual solvents used

No residual solvent used

# **Additional features**

### Other features of the technology

- Drug-eluting
- Monolithic
- Removable
- Reservoir-type
- Other(s)

Ambulatory Subcutaneous pump

### Release properties

• The release rate of the API from the transdermal patch is influenced by multiple factors, including drug solubility within the matrix, adhesive type, and the incorporation of permeation enhancers. • Preclinical pharmacokinetic studies comparing lenalidomide delivered transdermally to oral administration demonstrated more consistent drug plasma concentration profiles. • This suggests that transdermal delivery may bypass hepatic first-pass metabolism, potentially enhancing the drug's bioavailability.

# Injectability

Not applicable

# Safety

Interim results from the Phase 1b STAR-LLD trial (2024) demonstrated no hematologic toxicities exceeding Grade 1 after up to three treatment cycles. Additionally, no drug-related non-hematologic toxicities beyond Grade 1 were observed, with only a single instance of Grade 1 dermatologic toxicity reported across four cumulative cycles.

# **Stability**

STARSILON transdermal patches offer a versatile drug delivery system, capable of providing sustained release from 24 hours up to 15 days. Stability and shelf life of the patch can be optimized through various pharmaceutical strategies, including co-crystal formation, drug coating, and the incorporation of inert protective agents.

# **Storage conditions and cold-chain related features**

# Potential application(s)

# Therapeutic area(s)

Oncology

Mental health

# Use case(s)

Treatment

# **Use of technology**

### **Ease of administration**

- Administered by a community health worker
- Administered by a nurse
- Administered by a specialty health worker
- Self-administered

# Frequency of administration

Every 5 days

# **User acceptance**

# **Targeted user groups**

# Age Cohort

- Adults
- Older Adults

#### Genders

All

# **Pregnant individuals**

Unspecified

# Lactating individuals

Unspecified

# **Healthy individuals**

Unspecified

### Comment

# Potential associated API(s)

**Olanzapine** 

Once every 5 days

Class(es)
Antipsychotic
Development stage
Phase II
Clinical trial number(s)
Not provided
Foreseen/approved indication(s)
Chemotherapy-induced nausea and vomiting (CINV)
Foreseen user group
Not provided
Foreseen duration between application(s)

Applications to Stringent Regulatory Authorities (SRA) / regulatory approvals

US Food and Drug Administration (FDA) has cleared an investigational new drug (IND)

application for STAR-OLZ in Chemotherapy in 2022.

### **lenalidomide**

### Class(es)

CRL4CRBN E3 ubiquitin ligase modulator

### **Development stage**

Phase I

### Clinical trial number(s)

Not provided

# Foreseen/approved indication(s)

Multiple Myeloma and Chronic Lymphocytic Leukemia

### Foreseen user group

Not provided

# Foreseen duration between application(s)

Not provided

# Applications to Stringent Regulatory Authorities (SRA) / regulatory approvals

A comprehensive data summary for the U.S. Food and Drug Administration (FDA) will be compiled by the company. Additionally, phase II clinical trials are scheduled to commence in 2025.

# dronabinol Class(es) Antiemetics **Development stage** Pre-clinical Clinical trial number(s) Not provided Foreseen/approved indication(s) Chemotherapy induced nausea and vomiting Foreseen user group Not provided Foreseen duration between application(s) Not provided Applications to Stringent Regulatory Authorities (SRA) / regulatory approvals

# **Ondansetron** Class(es) Antiemetics **Development stage** Pre-clinical Clinical trial number(s) Not provided Foreseen/approved indication(s) Not provided Foreseen user group Not provided Foreseen duration between application(s) Not provided

Applications to Stringent Regulatory Authorities (SRA) / regulatory approvals

# **Thalidomide derivates**

Class(	es)
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Immunomodulatory Imides

**Development stage** 

Pre-clinical

Clinical trial number(s)

Not provided

Foreseen/approved indication(s)

Not provided

Foreseen user group

Not provided

Foreseen duration between application(s)

Not provided

Applications to Stringent Regulatory Authorities (SRA) / regulatory approvals

# Patent info

### **Description**

Treatment of Vomiting and Nausea with Minimum Dose of Olanzapine

# **Brief description**

Compositions, devices, and methods for transdermal administration of olanzapine and uses thereof, e.g., to treat nausea and vomiting.

### Representative patent

US20240189251A1

### Category

Formulation

### Patent holder

Starton Therapeutics, Inc.

# **Exclusivity**

Not provided

### **Expiration date**

February 20, 2044

#### **Status**

Granted

Transdermal delivery of dronabinol

### **Brief description**

Provided is a transdermal drug delivery system comprising dronabinol. The dronabinol transdermal delivery system provides a drug plasma concentration at predetermined rate for a predetermined period of time, offering a simplified therapeutic regimen by decreasing dosing frequency for the treatment and/or prevention of nausea and/or vomiting associated with, for example, chemotherapy.

# Representative patent

US20210236417A1

# **Category**

Formulation

#### Patent holder

Starton Therapeutics, Inc.

### **Exclusivity**

Not provided

### **Expiration date**

April 7, 2041

#### **Status**

Granted

Ondansetron In-adhesive Transdermal Patch

### **Brief description**

Drug-in-adhesive transdermal patches for the administration of the ondansetron are described. The patches find use, for example, to treat chemotherapy induced nausea and vomiting (CINV), which requires a high initial flux in the acute phase that is sustained over multiple days or weeks. Embodiments of the disclosure relate in part to formulations for manufacturing self-adhesive patches that include various combinations of a variety of advantageous components, which can be tailored to treat various patient groups or symptoms.

### Representative patent

WO2020118091A!

### Category

Formulation

#### Patent holder

Starton Therapeutics, Inc.

### **Exclusivity**

Not provided

### **Expiration date**

December 5, 2019

#### **Status**

Granted

Transdermal drug delivery systems for administration of a therapeutically effective amount of lenalidomide and other immunomodulatory agents

### **Brief description**

Transdermal drug delivery systems and methods of fabricating such systems are provided. The active pharmaceutical ingredient can be lenalidomide or other immunomodulatory agents. More particularly, the present invention is directed to improving the solubility of lenalidomide and other immunomodulatory imide compounds and improving the permeation of such compounds through the skin.

### Representative patent

EP4351536A1

### Category

Not provided

#### Patent holder

Starton Therapeutics, Inc.

### **Exclusivity**

Not provided

### **Expiration date**

Not provided

#### **Status**

Pending

# **Supporting material**

### **Publications**

There are no publication

### **Additional documents**

 Poster Presentation of Safety and efficacy studies of STAR-LLD (lenalidomide Transdermal Patch)

### **Useful links**

• News related to STARSILON skin patch administration in Multiple myeloma

# **Access principles**

### Collaborate for development



Consider on a case by case basis, collaborating on developing long acting products with potential significant public health impact, especially for low- and middle-income countries (LMICs), utilising the referred to long-acting technology

Not provided

### **Share technical information for match-making assessment**



Provide necessary technical information to a potential partner, under confidentiality agreement, to enable preliminary assessment of whether specific medicines of public health importance in LMICs might be compatible with the referred to long-acting technology to achieve a public health benefit

Not provided

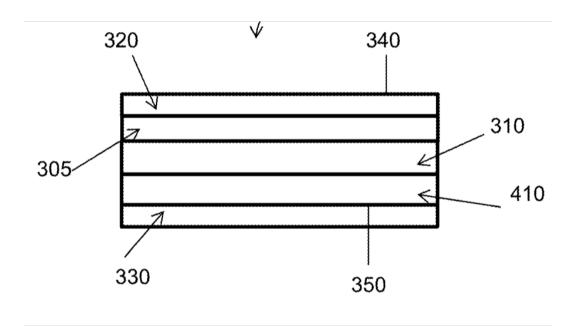
### Work with MPP to expand access in LMICs



In the event that a product using the referred to long-acting technology is successfully developed, the technology IP holder(s) will work with the Medicines Patent Pool towards putting in place the most appropriate strategy for timely and affordable access in low and middle-income countries, including through licensing

# **Comment & Information**

# Illustrations



Starsilon Trandermnal patch blueprint

U.S. Patent Application Publication No. 20220395468A1. (2022). Retrieved from https://patentimages.storage.googleapis.com/0c/6d/f6/cf9c3b913cc3e5/US20220395468A1.p



Plasma time curve of Transdermal Drug Delivery System Vs Intravenous Starton Therapeutics. (n.d.). Pipeline. Retrieved August 8, 2024, from https://www.startontx.com/pipeline/



### Starsilon Trandermal Patch

Starton Therapeutics - Precision Blood Cancer Conference September 2021 (March 2015), YouTube. https://www.youtube.com/watch?v=CWzjnNOt934



Subcutaneous Pump

Starton Therapeutics - Precision Blood Cancer Conference September 2021 (March 2015), YouTube. https://www.youtube.com/watch?v=CWzjnNOt934